



1 Identification

· Product name: Diamond Tools - Resin Bond

· Part number: 15-92MRB1.5, 15-92MRB3.0

· Details of the supplier of the safety data sheet

· Manufacturer/Supplier:

Allied High Tech Products Inc.

16207 Carmenita Road

USA-Cerritos, CA, 90703

USA

info@alliedhightech.com

· Information department: Product safety department

· Emergency telephone number:

During normal opening times: +1 (310) 635-2466

Chemtrec: +1 (202) 483-7616

2 Hazard(s) identification

· Classification of the substance or mixture



Acute Toxicity - Inhalation 4 H332 Harmful if inhaled.

Eye Irritation 2B H320 Causes eye irritation.

- · Label elements
- · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms



GHS07

- · Signal word Warning
- · Hazard-determining components of labeling: phenol
- · Hazard statements

Harmful if inhaled.

Causes eye irritation.

· Precautionary statements

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

If swallowed: Call a doctor if you feel unwell.

Printing date 07/02/2024 Version 2.0 Last revision 06/01/2024

Product name: Diamond Tools - Resin Bond

(Contd. of page 1)

If on skin: Wash with plenty of soap and water.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical help.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· Hazardous	· Hazardous components and components with occupational exposure limits:		
409-21-2	silicon carbide	50-60%	
40216-08-8	Epoxy Resin Aquatic Chronic 2, H411; Skin Irritation 2, H315; Eye Irritation 2A, H319; Sensitization - Skin 1, H317	20-30%	
7440-50-8	copper Aquatic Chronic 2, H411	5-25%	
	nickel powder (particle diameter < 1 mm) Carcinogenicity 2, H351; Specific Target Organ Toxicity - Repeated Exposure 1, H372; Sensitization - Skin 1, H317; Aquatic Chronic 3, H412	5-20%	
1344-28-1	aluminium oxide	5%	
7429-90-5	aluminium Pyrophoric Solids 1, H250; Substances and mixtures which, in contact with water, emit flammable gases 2, H261	5%	
7440-22-4	silver	5%	
13463-67-7	titanium dioxide Carcinogenicity 2, H351	5%	
108-95-2	phenol Acute Toxicity - Oral 3, H301; Acute Toxicity - Dermal 3, H311; Acute Toxicity - Inhalation 3, H331; Germ Cell Mutagenicity 2, H341; Specific Target Organ Toxicity - Repeated Exposure 2, H373; Skin Corrosion 1B, H314	<2%	

4 First-aid measures

- · Description of first aid measures
- · General information:

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- · After swallowing: If symptoms persist consult doctor.
- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed

Breathing difficulty

Coughing

Eve irritation

· Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

- · Extinguishing media
- · Suitable extinguishing agents: Use fire fighting measures that suit the environment.
- Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: No special measures required.

Printing date 07/02/2024 Version 2.0 Last revision 06/01/2024

Product name: Diamond Tools - Resin Bond

(Contd. of page 2)

6 Accidental release measures

- · Personal precautions, protective equipment and emergency procedures Not required.
- Environmental precautions: No special measures required.
- · Methods and material for containment and cleaning up: Ensure adequate ventilation.
- · Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Dust well.

Ensure proper ventilation/exhaustion at workplaces.

- · Information about protection against explosions and fires: No special measures required.
- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles:

Store in a cool location.

No special requirements.

- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions:

Keep receptacle tightly sealed.

Store receptacle in a well ventilated area.

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- · Additional information about design of technical systems: No additional data. See 7.
- · Control parameters
- · Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the remaining constituent has no known exposure limits.

409-2	409-21-2 silicon carbide		
PEL	Long-term value: 15* 5** mg/m³ fibrous dust: *total dust **respirable fraction		
REL	Long-term value: 10* 5** mg/m³ *total dust **respirable fraction		
TLV	Long-term value: 10* 3** mg/m³ fibrous dust:0.1 f/cc A2, nonfibrous:*inh.,**resp.		
7440	-50-8 copper		
PEL	Long-term value: 1* 0.1** mg/m³ as Cu *dusts and mists **fume		
REL	Long-term value: 1* 0.1** mg/m³ as Cu *dusts and mists **fume		
TLV	Long-term value: 1* 0.2** mg/m³ *dusts and mists; **fume; as Cu		
7440-02-0 nickel powder (particle diameter < 1 mm)			
PEL	Long-term value: 1 mg/m ³		
REL	Long-term value: 0.015 mg/m³ as Ni; See Pocket Guide App. A		

(Contd. on page 4)

Product name: Diamond Tools - Resin Bond

	(Contd. of page 3)
TLV	Long-term value: 1.5* mg/m³
1244	elemental, *inhalable fraction, A5, BEI -28-1 aluminium oxide
	Long-term value: 15*; 5** mg/m³
	*Total dust; ** Respirable fraction
REL	Long-term value: 10* 5** mg/m³ as Al*Total dust**Respirable/pyro powd./welding f.
TLV	Long-term value: 1* mg/m³ as Al; *as respirable fraction, A4
7429	-90-5 aluminium
PEL	Long-term value: 15*; 5** mg/m³ *Total dust; ** Respirable fraction
REL	Long-term value: 10* 5** mg/m³ as Al*Total dust**Respirable/pyro powd./welding f.
TLV	Long-term value: 1* mg/m³ as Al; *as respirable fraction, A4
7440	-22-4 silver
PEL	Long-term value: 0.01 mg/m ³
REL	Long-term value: 0.01 mg/m ³
TLV	Long-term value: 0.1 mg/m ³
	metal: dust and fume
	3-67-7 titanium dioxide
PEL	Long-term value: 15* mg/m³ *total dust
	See Pocket Guide App. A
TLV	Long-term value: 0.2* 2.5** mg/m³ resp. fraction, *nanoscale, **finescale, A3
108-9	95-2 phenol
PEL	Long-term value: 19 mg/m³, 5 ppm Skin
REL	Long-term value: 19 mg/m³, 5 ppm Ceiling limit value: 60* mg/m³, 15.6* ppm *15-min; Skin
TLV	Long-term value: 5 ppm Skin; BEI, A4
·Ingro	edients with biological limit values:
7440	-02-0 nickel powder (particle diameter < 1 mm)
	5 μg/L
	Medium: urine
	Time: post-shift at end of workweek
	Parameter: Nickel (background)
	$30~\mu \mathrm{g/L}$
	Medium: urine
	Time: post-shift at end of workweek
	Parameter: Nickel (background)
	95-2 phenol
	250 mg/g creatinine Medium: urine
	Time: end of shift
	Parameter: Phenol with hydrolysis (background, nonspecific)

Product name: Diamond Tools - Resin Bond

(Contd. of page 4)

- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

- · Breathing equipment: Use suitable respiratory protective device when high concentrations are present.
- Protection of hands:



· Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

9 Physicai ana chemicai properi	lles
· Information on basic physical and o · General Information	chemical properties
· Appearance: Form: Color: · Odor: · Odor threshold:	Solid According to product specification Phenol-like Not determined.
· pH-value:	Not applicable.
· Change in condition Melting point/Melting range: Boiling point/Boiling range:	220 °C (428 °F) Undetermined.
· Flash point:	Not applicable.
· Flammability (solid, gaseous):	Not determined.
· Decomposition temperature:	Not determined.
· Ignition temperature:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits: Lower: Upper:	Not determined. Not determined.
· Vapor pressure:	Not applicable.
Density:Relative densityVapor densityEvaporation rate	Not determined. Not determined. Not applicable. Not applicable.
· Solubility in / Miscibility with Water:	Insoluble.
· Partition coefficient (n-octanol/wat	er): Not determined.

Printing date 07/02/2024 Version 2.0 Last revision 06/01/2024

Product name: Diamond Tools - Resin Bond

(Contd. of page 5)

· Viscosity: Dynamic: Kinematic:	Not applicable. Not applicable.
· Solvent content: Organic solvents: VOC content:	1.3 % 1.27 %
Solids content:	100.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

· Reactivity No further relevant information available.

· LD/LC50 values that are relevant for classification:

- · Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · **Incompatible materials:** No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:

ATE (Acute Toxicity Estimate)		
Oral	LD50	24,961 mg/kg (rat)
Dermal	LD50	66,929 mg/kg
Inhalative	LC50/4 h	39.4 mg/l
409-21-2 s	ilicon carl	bide
Oral	LD50	>2,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rat)
7440-02-0 nickel powder (particle diameter < 1 mm)		
		>5,000 mg/kg (rat)
1344-28-1 aluminium oxide		
Oral	LD50	>5,000 mg/kg (rat)
Inhalative	LC50/4 h	>6 mg/l (rat)
13463-67-	7 titanium	dioxide
Oral	LD50	>20,000 mg/kg (rat)
Dermal	LD50	>10,000 mg/kg (rabbit)
Inhalative	LC50/4 h	>6.82 mg/l (rat)
108-95-2 phenol		
Oral	LD50	317 mg/kg (rat)
Dermal	LD50	850 mg/kg (rabbit)
Inhalative	LC50/4 h	0.5 mg/l (ATE)
· Primary c	hemical ir	ritant effect:

- Primary chemical irritant effect:
- on the skin: No irritant effect.
- · on the eye: Irritating effect.
- Sensitization: No sensitizing effects known.

(Contd. on page 7)

Printing date 07/02/2024 Version 2.0 Last revision 06/01/2024

Product name: Diamond Tools - Resin Bond

(Contd. of page 6)

- · Additional toxicological information:
- · Carcinogenic categories

· IARC (International Agency for Research on Cancer)		
409-21-2	silicon carbide	2A
7440-02-0	nickel powder (particle diameter < 1 mm)	2B
13463-67-7	titanium dioxide	2B
108-95-2	phenol	3
· NTP (Natio	onal Toxicology Program)	
7440-02-0 nickel powder (particle diameter < 1 mm)		
· OSHA-Ca	(Occupational Safety & Health Administration)	
None of the	ingredients is listed.	

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Danger to drinking water if even extremely small quantities leak into the ground.

- · Results of PBT and vPvB assessment
- · **PBT**: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation: Contact waste processors for recycling information.
- · Uncleaned packagings:
- · **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· UN-Number · DOT, IMDG, IATA	not regulated
· UN proper shipping name · DOT, IMDG, IATA	not regulated
· Transport hazard class(es)	
· DOT, ADN, IMDG, IATA	
· Class	not regulated
· Packing group	
· DOT, IMDG, IATA	not regulated
· Environmental hazards:	Not applicable.
· Special precautions for user	Not applicable.

(Contd. on page 8)

Printing date 07/02/2024 Version 2.0 Last revision 06/01/2024

Product name: Diamond Tools - Resin Bond

(Contd. of page 7)

· Transport in bulk according to Annex II of MARPOL73/78 and	
the IBC Code	Not applicable.
· UN "Model Regulation":	not regulated

15 Regulatory information

- $\cdot \ Safety, health \ and \ environmental \ regulations/legislation \ specific \ for \ the \ substance \ or \ mixture$
- No further relevant information available.
- ·Sara

· Section 355 (extremely hazardous substances):		
108-95-2 phenol		
· Section 313 (Specific toxic chemical listings):		
7440-50-8 copper		
7440-02-0 nickel powder (particle diameter < 1 mm)		
1344-28-1 aluminium oxide		
7429-90-5 aluminium		
7440-22-4 silver		
108-95-2 phenol		

· TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

· Hazardous Air Pollutants

108-95-2 phenol

· Proposition 65

· Chemicals known to cause cancer:	
7440-02-0 nickel powder (particle diameter < 1 mm)	
13463-67-7 titanium dioxide	

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

To the best of our knowledge, the information contained herein is accurate. However, it does not describe a guarantee of product properties and does not establish a contractual legal relationship.

- · Department issuing SDS: Technical Services
- · Contact: Pablo Mendoza
- · Last revision / supersedes version: 06/01/2024 / 1.0
- · Supersedes date: 10/31/2023
- · Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

Printing date 07/02/2024 Version 2.0 Last revision 06/01/2024

Product name: Diamond Tools - Resin Bond

(Contd. of page 8)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Pyrophoric Solids 1: Pyrophoric solids – Category 1

Substances and mixtures which, in contact with water, emit flammable gases 2: Substances and mixtures which in contact with water emit flammable gases - Category 2

Acute Toxicity - Oral 3: Acute toxicity - Category 3 Acute Toxicity - Inhalation 4: Acute toxicity - Category 4 Skin Corrosion 1B: Skin corrosion/irritation - Category 1B Skin Irritation 2: Skin corrosion/irritation - Category 2

Eye Irritation 2A: Serious eye damage/eye irritation - Category 2A

Eye Irritation 2B: Serious eye damage/eye irritation - Category 2B

Sensitization - Skin 1: Skin sensitisation - Category 1

Germ Cell Mutagenicity 2: Germ cell mutagenicity – Category 2

Carcinogenicity 2: Carcinogenicity – Category 2

Specific Target Organ Toxicity - Repeated Exposure 1: Specific target organ toxicity (repeated exposure) - Category 1
Specific Target Organ Toxicity - Repeated Exposure 2: Specific target organ toxicity (repeated exposure) - Category 2

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard - Category 2 Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard - Category 3

* Data compared to the previous version altered.