

Safety Data Sheet
acc. to OSHA HCS

Printing date 07/02/2024

Version 5.0

Last revision 06/01/2024

*** 1 Identification**

- **Product name:** EpoxyBond 110 - Part B
- **Part number:**
71-10000, 71-10005
71-10000-B, 71-10005-B
- **Application of the substance / the mixture** Epoxy curing agent
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Allied High Tech Products Inc.
16207 Carmenita Road
USA-Cerritos, CA, 90703
USA
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (310) 635-2466
Chemtrec: +1 (202) 483-7616

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Toxic to Reproduction 1B H360 May damage fertility or the unborn child.



GHS05 Corrosion

Skin Corrosion 1C H314 Causes severe skin burns and eye damage.
Eye Damage 1 H318 Causes serious eye damage.



GHS07

Acute Toxicity - Oral 4 H302 Harmful if swallowed.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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Hazard pictograms



GHS05 GHS07 GHS08

Signal word Danger

Hazard-determining components of labeling:

Imidazole blend
imidazole

Hazard statements

Harmful if swallowed.
Causes severe skin burns and eye damage.
May damage fertility or the unborn child.

Precautionary statements

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe dusts or mists.
Wash thoroughly after handling.
Do not eat, drink or smoke when using this product.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: Call a poison center/doctor if you feel unwell.
If swallowed: Rinse mouth. Do NOT induce vomiting.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a poison center/doctor.
IF exposed or concerned: Get medical advice/attention.
Specific treatment (see on this label).
Wash contaminated clothing before reuse.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

3 Composition/information on ingredients

Chemical characterization: Mixtures

Description: Mixture of the substances listed below with nonhazardous additions.

Hazardous components and components with occupational exposure limits:

	Imidazole blend	50-60%
	☠ Eye Damage 1, H318; ⚠ Acute Toxicity - Oral 4, H302	
288-32-4	imidazole	30-40%
	☠ Toxic to Reproduction 1B, H360; ☠ Skin Corrosion 1C, H314; ⚠ Acute Toxicity - Oral 4, H302	

Additional information: The specific chemical identity and/or exact percentage of the composition has been withheld as a trade secret.

4 First-aid measures

Description of first aid measures

General information:

Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact: Immediately rinse with water.

After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.

After swallowing: Immediately call a doctor.

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- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
Breathing difficulty
Coughing
Dermatitis
Eye irritation
- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Keep away from ignition sources
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure proper ventilation/exhaustion at workplaces.
Open and handle receptacle with care.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Store in a cool location.
No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No additional data. See 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

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- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 Keep away from foodstuffs, beverages and feed.
 Immediately remove all soiled and contaminated clothing.
 Wash hands before breaks and at the end of work.
 Store protective clothing separately.
 Avoid contact with the eyes.
 Avoid contact with the eyes and skin.
- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.
- **Protection of hands:**
 Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
 Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**
 The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties	
· General Information	
· Appearance:	
Form:	Liquid
Color:	Amber colored
· Odor:	Mild
· Odor threshold:	Not determined.
· pH-value:	Not determined.
· Change in condition	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	Undetermined.
· Flash point:	>93 °C (>199.4 °F)
· Flammability (solid, gaseous):	Not applicable.
· Decomposition temperature:	Not determined.
· Ignition temperature:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure:	Not determined.

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· Density:	Not determined.
· Relative density	Not determined.
· Vapor density	>1
· Evaporation rate	<BuAc
· Solubility in / Miscibility with Water:	Slightly soluble.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
VOC content:	0.00 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
Keep away from oxidising agents and acidic substances.
Keep away from heat.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide
- **Additional information:** Hazardous decomposition products may form during combustion.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:		
ATE (Acute Toxicity Estimate)		
Oral	LD50	604 mg/kg

Imidazole blend		
Oral	LD50	500 mg/kg (ATE)
288-32-4 imidazole		
Oral	LD50	880 mg/kg (mouse)

- **Primary chemical irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**

- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)
None of the ingredients is listed.

· NTP (National Toxicology Program)
None of the ingredients is listed.

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· OSHA-Ca (Occupational Safety & Health Administration)
None of the ingredients is listed.



12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** Moderately /partly biodegradable
- **Behavior in environmental systems:**
- **Bioaccumulative potential** Due to the distribution coefficient n-octanol/water an accumulation in organisms is possible.
- **Mobility in soil** 50-70%
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Must not reach bodies of water or drainage ditch undiluted or unneutralized.
Danger to drinking water if even small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

· UN-Number	
· DOT, IMDG, IATA	UN3267
· UN proper shipping name	
· DOT	Corrosive liquid, basic, organic, n.o.s.
· IMDG, IATA	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (imidazole)
· Transport hazard class(es)	
· DOT	
	
· Class	8 Corrosive substances
· Label	8
· IMDG, IATA	
	
· Class	8 Corrosive substances
· Label	8
· Packing group	
· DOT, IMDG, IATA	I

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· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Corrosive substances
· Hazard identification number (Kemler code):	88
· EMS Number:	F-A,S-B
· Segregation groups	(SGG18) Alkalis
· Stowage Category	B
· Stowage Code	SW2 Clear of living quarters.
· Segregation Code	SG35 Stow "separated from" acids.
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 0.5 L On cargo aircraft only: 2.5 L
· Limited quantities (LQ)	0
· Transport category	1
· Tunnel restriction code	E
· IMDG	
· Limited quantities (LQ)	0
· Excepted quantities (EQ)	Code: E0 Not permitted as Excepted Quantity
· UN "Model Regulation":	UN 3267 CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (IMIDAZOLE), 8, I

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

No further relevant information available.

· Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

· Hazardous Air Pollutants

None of the ingredients is listed.

· Proposition 65

· Chemicals known to cause cancer:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

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16 Other information

To the best of our knowledge, the information contained herein is accurate. However, it does not describe a guarantee of product properties and does not establish a contractual legal relationship.

· **Department issuing SDS:** Technical Services

· **Contact:** Pablo Mendoza

· **Last revision / supersedes version:** 06/01/2024 / 4.0

· **Supersedes date:** 06/01/2022

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Acute Toxicity - Oral 4: Acute toxicity – Category 4

Skin Corrosion 1C: Skin corrosion/irritation – Category 1C

Eye Damage 1: Serious eye damage/eye irritation – Category 1

Toxic to Reproduction 1B: Reproductive toxicity – Category 1B

· *** Data compared to the previous version altered.**