

Safety Data Sheet
acc. to OSHA HCS

Printing date 07/03/2024

Version 3.0

Last revision 06/01/2024

*** 1 Identification**

- **Product name:** EpoxyBond 14 - Part B
- **Part number:** 71-10025
- **CAS Number:**
25513-64-8
- **Application of the substance / the mixture** Adhesives
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Allied High Tech Products Inc.
16207 Carmenita Road
USA-Cerritos, CA, 90703
USA
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (310) 635-2466
Chemtrec: +1 (202) 483-7616

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS05 Corrosion

Skin Corrosion 1B H314 Causes severe skin burns and eye damage.
Eye Damage 1 H318 Causes serious eye damage.



GHS07

Acute Toxicity - Oral 4 H302 Harmful if swallowed.
Sensitization - Skin 1 H317 May cause an allergic skin reaction.
Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **Label elements**
- **GHS label elements** The substance is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05



GHS07

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· **Signal word** Danger· **Hazard statements**

Harmful if swallowed.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Harmful to aquatic life with long lasting effects.

· **Precautionary statements**

Do not breathe dusts or mists.

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Contaminated work clothing must not be allowed out of the workplace.

Avoid release to the environment.

Wear protective gloves/protective clothing/eye protection/face protection.

If swallowed: Call a poison center/doctor if you feel unwell.

If swallowed: Rinse mouth. Do NOT induce vomiting.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a poison center/doctor.

Specific treatment (see on this label).

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

3 Composition/information on ingredients

· **Chemical characterization: Substances**· **CAS No. Description**

25513-64-8 3,3,5-trimethylhexamethylene-diamine

4 First-aid measures

· **Description of first aid measures**· **General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.· **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.· **After swallowing:**

Immediately call a doctor.

Drink copious amounts of water and provide fresh air. Immediately call a doctor.

· **Information for doctor:**· **Most important symptoms and effects, both acute and delayed**

Thermal burns

Breathing difficulty

Coughing

Allergic reactions

Dermatitis

Eye irritation

· **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

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5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
Foam
Water spray
Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:** Wear fully protective suit.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Keep away from ignition sources
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure proper ventilation/exhaustion at workplaces.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store at room temperature.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No additional data. See 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:** Not required.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes.

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Avoid contact with the eyes and skin.

- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

Butyl rubber, BR

Nitrile rubber, NBR

Neoprene gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form: Liquid**Color:** Clear

- **Odor:** Amine-like

- **Odor threshold:** Not determined.

- **pH-value:** Not determined.

- **Change in condition**

Melting point/Melting range: Undetermined.**Boiling point/Boiling range:** Undetermined.

- **Flash point:** >104 °C (>219.2 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Decomposition temperature:** Not determined.

- **Ignition temperature:** Not determined.

- **Danger of explosion:** Product does not present an explosion hazard.

- **Explosion limits:**

Lower: Not determined.**Upper:** Not determined.

- **Vapor pressure:** Not determined.

- **Density:** Not determined.

- **Relative density** Not determined.

- **Vapor density** Not determined.

- **Evaporation rate** <BuAc

- **Solubility in / Miscibility with**

Water: Fully miscible.

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· Partition coefficient (n-octanol/water): Not determined.	
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
VOC content:	0.00 %
Solids content:	0.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid**
 - Keep away from heat.
 - Keep away from alkaline solutions.
 - Keep away from oxidising agents and acidic substances.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
 - Carbon monoxide and carbon dioxide
 - Ammonia
- **Additional information:** Hazardous decomposition products may form during combustion.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:		
Oral	LD50	500 mg/kg (ATE)

- **Primary chemical irritant effect:**
- **on the skin:** Caustic effect on skin and mucous membranes.
- **on the eye:**
 - Strong caustic effect.
 - Strong irritant with the danger of severe eye injury.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
 - Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.
- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)	
Substance is not listed.	

· NTP (National Toxicology Program)	
Substance is not listed.	

· OSHA-Ca (Occupational Safety & Health Administration)	
Substance is not listed.	

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** biodegradable
- **Behavior in environmental systems:**
- **Bioaccumulative potential** Does not accumulate in organisms

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- **Mobility in soil** Potential for mobility in soil is very high.
- **Ecotoxical effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 2 (Assessment by list): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Must not reach bodies of water or drainage ditch undiluted or unneutralized.
Danger to drinking water if even small quantities leak into the ground.
Harmful to aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

· UN-Number · DOT, IMDG, IATA	UN2327
· UN proper shipping name · DOT · IMDG, IATA	Trimethylhexamethylenediamines TRIMETHYLHEXAMETHYLENEDIAMINES
· Transport hazard class(es) · DOT 	
· Class · Label	8 Corrosive substances 8
· IMDG, IATA 	
· Class · Label	8 Corrosive substances 8
· Packing group · DOT, IMDG, IATA	III
· Environmental hazards:	Not applicable.
· Special precautions for user · Hazard identification number (Kemler code): · EMS Number: · Stowage Category	Warning: Corrosive substances 80 F-A,S-B A

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· Segregation Code	SG35 Stow "separated from" acids.
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· Limited quantities (LQ)	5L
· Transport category	3
· Tunnel restriction code	E
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 2327 TRIMETHYLHEXAMETHYLENEDIAMINES, 8, III

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
No further relevant information available.
- Sara

· Section 355 (extremely hazardous substances):
Substance is not listed.
· Section 313 (Specific toxic chemical listings):
Substance is not listed.
· TSCA (Toxic Substances Control Act):
ACTIVE
· Hazardous Air Pollutants
Substance is not listed.
· Proposition 65
· Chemicals known to cause cancer:
Substance is not listed.
· Chemicals known to cause reproductive toxicity for females:
Substance is not listed.
· Chemicals known to cause reproductive toxicity for males:
Substance is not listed.
· Chemicals known to cause developmental toxicity:
Substance is not listed.
· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

To the best of our knowledge, the information contained herein is accurate. However, it does not describe a guarantee of product properties and does not establish a contractual legal relationship.

- Department issuing SDS: Technical Services
- Contact: Pablo Mendoza
- Last revision / supersedes version: 06/01/2024 / 2.0
- Supersedes date: 06/01/2022
- Abbreviations and acronyms:
IMDG: International Maritime Code for Dangerous Goods

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DOT: US Department of Transportation
IATA: International Air Transport Association
CAS: Chemical Abstracts Service (division of the American Chemical Society)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Acute Toxicity - Oral 4: Acute toxicity – Category 4
Skin Corrosion 1B: Skin corrosion/irritation – Category 1B
Eye Damage 1: Serious eye damage/eye irritation – Category 1
Sensitization - Skin 1: Skin sensitisation – Category 1
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

*** Data compared to the previous version altered.**