

Safety Data Sheet
acc. to OSHA HCS

Printing date 07/02/2024

Version 4.0

Last revision 06/01/2024

*** 1 Identification**

- **Product name:** Lubri-Cut, High Speed Cutting Fluid (Undiluted)
- **Part number:** 80-10130, 80-10135
- **Application of the substance / the mixture** Lubricant
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Allied High Tech Products Inc.
16207 Carmenita Road
USA-Cerritos, CA, 90703
USA
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (310) 635-2466
Chemtec: +1 (202) 483-7616

*** 2 Hazard(s) identification**

- **Classification of the substance or mixture**



GHS09 Environment

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.



GHS07

Skin Irritation 2 H315 Causes skin irritation.
Eye Irritation 2A H319 Causes serious eye irritation.
Sensitization - Skin 1 H317 May cause an allergic skin reaction.
Aquatic Acute 2 H401 Toxic to aquatic life.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS07 GHS09

- **Signal word** Warning

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· Hazard-determining components of labeling:

Triethanolamine

· Hazard statements

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

Toxic to aquatic life with long lasting effects.

· Precautionary statements

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Avoid release to the environment.

Wear protective gloves / eye protection / face protection.

If on skin: Wash with plenty of water.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

Specific treatment (see on this label).

If eye irritation persists: Get medical advice/attention.

Wash contaminated clothing before reuse.

Collect spillage.

Dispose of contents/container in accordance with local/regional/national/international regulations.

* 3 Composition/information on ingredients

· Chemical characterization: Mixtures**· Description:** Mixture of the substances listed below with nonhazardous additions.

· Hazardous components and components with occupational exposure limits:		
68425-67-2	Boric acid, compd. with 2-aminoethanol ⚠ Skin Irritation 2, H315; Eye Irritation 2A, H319	14%
102-71-6	Triethanolamine ⚠ Sensitization - Skin 1B, H317	1-5%
101-83-7	dicyclohexylamine ⚠ Skin Corrosion 1B, H314; ⚠ Aquatic Acute 1, H400; Aquatic Chronic 1, H410; ⚠ Acute Toxicity - Oral 4, H302	3%
· Non-hazardous components:		
Proprietary Ingredient		70-80%

· Additional information: The specific chemical identity and/or exact percentage of the composition has been withheld as a trade secret.

4 First-aid measures

· Description of first aid measures**· General information:** Immediately remove any clothing soiled by the product.**· After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· After skin contact: Immediately wash with water and soap and rinse thoroughly.**· After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.**· After swallowing:** If symptoms persist consult doctor.**· Information for doctor:****· Most important symptoms and effects, both acute and delayed**

Allergic reactions

Dermatitis

Eye irritation

· Indication of any immediate medical attention and special treatment needed No further relevant information available.

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5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
Carbon dioxide
Water spray
Alcohol resistant foam
Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:**
Do not allow to enter sewers/ surface or ground water.
Inform respective authorities in case of seepage into water course or sewage system.
Dilute with plenty of water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Ensure proper ventilation/exhaustion at workplaces.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Store in a cool location.
No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No additional data. See 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

102-71-6 Triethanolamine

TLV Long-term value: 5 mg/m³

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- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form: Liquid
Color: Yellow

- **Odor:** Mild

- **Odor threshold:** Not determined.

- **pH-value at 20 °C (68 °F):** 8.7-9.1

- **Change in condition**

Melting point/Melting range: -3 °C (26.6 °F)
Boiling point/Boiling range: 102 °C (215.6 °F)

- **Flash point:** >102 °C (>215.6 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Decomposition temperature:** Not determined.

- **Ignition temperature:** Product is not selfigniting.

- **Danger of explosion:** Product does not present an explosion hazard.

- **Explosion limits:**

Lower: Not determined.
Upper: Not determined.

- **Vapor pressure:** Not determined.

- **Density:** Not determined.

- **Relative density** Not determined.

- **Vapor density** Not determined.

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· Specific gravity:	1.09
· Evaporation rate	<1 (butyl acetate = 1)
· Solubility in / Miscibility with Water:	Fully miscible.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	1-4.9 %
VOC content:	0.98-4.9 %
Solids content:	0.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** Keep away from oxidising agents and acidic substances.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide
- **Additional information:** Hazardous decomposition products may form during combustion.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:		
Oral	LD50	>5,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rabbit)

102-71-6 Triethanolamine

Oral	LD50	8,000 mg/kg (rat)
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101-83-7 dicyclohexylamine

Oral	LD50	373 mg/kg (rat)
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- **Primary chemical irritant effect:**
- **on the skin:** Irritant to skin and mucous membranes.
- **on the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**

- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)		
102-71-6	Triethanolamine	3

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

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12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
Also poisonous for fish and plankton in water bodies.
Toxic for aquatic organisms
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Contact waste processors for recycling information.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

<ul style="list-style-type: none"> · UN-Number · DOT · IMDG, IATA 	not regulated UN3082
<ul style="list-style-type: none"> · UN proper shipping name · DOT · IMDG · IATA 	not regulated ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DICYCLOHEXYLAMINE), MARINE POLLUTANT ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DICYCLOHEXYLAMINE)
<ul style="list-style-type: none"> · Transport hazard class(es) · DOT · Class 	not regulated
<ul style="list-style-type: none"> · IMDG, IATA <div>   </div>	
<ul style="list-style-type: none"> · Class · Label 	9 Miscellaneous dangerous substances and articles 9
<ul style="list-style-type: none"> · Packing group · DOT · IMDG, IATA 	not regulated III

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· Environmental hazards:	No
· Marine pollutant:	Symbol (fish and tree)
· Special marking (IATA):	Symbol (fish and tree)
· Special precautions for user	Warning: Miscellaneous dangerous substances and articles
· Hazard identification number (Kemler code):	90
· EMS Number:	F-A,S-F
· Stowage Category	A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Limited quantities (LQ)	5L
· Transport category	3
· Tunnel restriction code	(-)
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DICYCLOHEXYLAMINE), 9, III

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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16 Other information

To the best of our knowledge, the information contained herein is accurate. However, it does not describe a guarantee of product properties and does not establish a contractual legal relationship.

· **Department issuing SDS:** Technical Services

· **Contact:** Pablo Mendoza

· **Last revision / supersedes version:** 06/01/2024 / 3.0

· **Supersedes date:** 06/01/2022

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Acute Toxicity - Oral 4: Acute toxicity – Category 4

Skin Corrosion 1B: Skin corrosion/irritation – Category 1B

Skin Irritation 2: Skin corrosion/irritation – Category 2

Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A

Sensitization - Skin 1: Skin sensitisation – Category 1

Sensitization - Skin 1B: Skin sensitisation – Category 1B

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Acute 2: Hazardous to the aquatic environment - acute aquatic hazard – Category 2

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

· *** Data compared to the previous version altered.**