

**Safety Data Sheet**  
**acc. to OSHA HCS**

Printing date 07/02/2024

Version 4.0

Last revision 06/01/2024

**\* 1 Identification**

- **Product name:** M-Bond 610 Adhesive
- **Part number:** 71-20000
- **Application of the substance / the mixture** Adhesives
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Allied High Tech Products Inc.  
16207 Carmenita Road  
USA-Cerritos, CA, 90703  
USA  
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**  
During normal opening times: +1 (310) 635-2466  
Chemtrec: +1 (202) 483-7616

**2 Hazard(s) identification**

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 2

H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Carcinogenicity 2

H351 Suspected of causing cancer.



GHS09 Environment

Aquatic Chronic 2

H411 Toxic to aquatic life with long lasting effects.



GHS07

Skin Irritation 2

H315 Causes skin irritation.

Eye Irritation 2A

H319 Causes serious eye irritation.

Sensitization - Skin 1

H317 May cause an allergic skin reaction.

Specific Target Organ Toxicity - Single Exposure 3

H335 May cause respiratory irritation.

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**Product name: M-Bond 610 Adhesive**

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· **Label elements**· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).· **Hazard pictograms**

GHS02   GHS07   GHS08   GHS09

· **Signal word** Danger· **Hazard-determining components of labeling:**

tetrahydrofuran

Polyglycidyl Ether of Phenol-Formaldehyde

· **Hazard statements**

Highly flammable liquid and vapor.

Causes skin irritation.

Causes serious eye irritation.

May cause an allergic skin reaction.

Suspected of causing cancer.

May cause respiratory irritation.

Toxic to aquatic life with long lasting effects.

· **Precautionary statements**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

Avoid release to the environment.

Wear protective gloves/protective clothing/eye protection/face protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

IF exposed or concerned: Get medical advice/attention.

Call a poison center/doctor if you feel unwell.

Specific treatment (see on this label).

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

If eye irritation persists: Get medical advice/attention.

Wash contaminated clothing before reuse.

In case of fire: Use CO<sub>2</sub>, powder or water spray to extinguish.

Collect spillage.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

### 3 Composition/information on ingredients

· **Chemical characterization: Mixtures**· **Description:** Mixture of the substances listed below with nonhazardous additions.

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· Hazardous components and components with occupational exposure limits:		
109-99-9	tetrahydrofuran ⚠ Flammable Liquids 2, H225; ⚠ Carcinogenicity 2, H351; ⚠ Eye Irritation 2A, H319; Specific Target Organ Toxicity - Single Exposure 3, H335	60-70%
28064-14-4	Polyglycidyl Ether of Phenol-Formaldehyde ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irritation 2, H315; Sensitization - Skin 1, H317	25-30%
78-93-3	ethyl methyl ketone ⚠ Flammable Liquids 2, H225; ⚠ Eye Irritation 2A, H319; Specific Target Organ Toxicity - Single Exposure 3, H336	5-<10%

· **Additional information:** The specific chemical identity and/or exact percentage of the composition has been withheld as a trade secret.

## 4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**  
Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**  
Breathing difficulty  
Headache  
Dizziness  
Coughing  
Allergic reactions  
Nausea  
Dermatitis  
Eye irritation
- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

## 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Wear fully protective suit.

## 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective equipment. Keep unprotected persons away.  
Ensure adequate ventilation  
Keep away from ignition sources
- **Environmental precautions:**  
Do not allow product to reach sewage system or any water course.  
Do not allow to enter sewers/ surface or ground water.  
Prevent seepage into sewage system, workpits and cellars.  
Inform respective authorities in case of seepage into water course or sewage system.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to section 13.  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.

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See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

## 7 Handling and storage

- **Handling:**
- **Precautions for safe handling**  
Protect from heat and direct sunlight.  
Ensure proper ventilation/exhaustion at workplaces.  
Open and handle receptacle with care.  
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**  
Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**  
Protect from sunlight.  
Store at temperatures not exceeding 35°C.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**  
Keep receptacle tightly sealed.  
Store in cool, dry conditions in well sealed receptacles.  
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No additional data. See 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.  
At this time, the remaining constituent has no known exposure limits.

### 109-99-9 tetrahydrofuran

PEL	Long-term value: 590 mg/m <sup>3</sup> , 200 ppm
REL	Short-term value: 735 mg/m <sup>3</sup> , 250 ppm Long-term value: 590 mg/m <sup>3</sup> , 200 ppm
TLV	Short-term value: 100 ppm Long-term value: 50 ppm Skin, A3, BEI

### 78-93-3 ethyl methyl ketone

PEL	Long-term value: 590 mg/m <sup>3</sup> , 200 ppm
REL	Short-term value: 885 mg/m <sup>3</sup> , 300 ppm Long-term value: 590 mg/m <sup>3</sup> , 200 ppm
TLV	Short-term value: 150 ppm Long-term value: 75 ppm BEI, Skin

- **Ingredients with biological limit values:**

### 109-99-9 tetrahydrofuran

BEI	2 mg/L Medium: urine Time: end of shift Parameter: Tetrahydrofuran
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**78-93-3 ethyl methyl ketone**

BEI 2 mg/L  
 Medium: urine  
 Time: end of shift  
 Parameter: Methyl ethyl ketone (nonspecific)

- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
 Keep away from foodstuffs, beverages and feed.  
 Immediately remove all soiled and contaminated clothing.  
 Wash hands before breaks and at the end of work.  
 Store protective clothing separately.  
 Avoid contact with the eyes and skin.
- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.
- **Protection of hands:**  
 Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
 Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**  
 PVC or PE gloves  
 Recommended thickness of the material:  $\geq 0.1$  mm  
 The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Eye protection:**



Tightly sealed goggles

## 9 Physical and chemical properties

- **Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**
  - Form: Liquid
  - Color: Colorless
- **Odor:** Ether-like
- **Odor threshold:** Not determined.
- **pH-value:** Not determined.
- **Change in condition**
  - Melting point/Melting range: Undetermined.
  - Boiling point/Boiling range: 65.5 °C (149.9 °F)
- **Flash point:** -14 °C (6.8 °F)
- **Flammability (solid, gaseous):** Highly flammable.
- **Auto igniting:** 320 °C (608 °F)
- **Decomposition temperature:** Not determined.

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· <b>Ignition temperature:</b>	Product is not selfigniting.
· <b>Danger of explosion:</b>	Product is not explosive. However, formation of explosive air/vapor mixtures are possible.
· <b>Explosion limits:</b>	
<b>Lower:</b>	1.5 Vol %
<b>Upper:</b>	12 Vol %
· <b>Vapor pressure at 20 °C (68 °F):</b>	172 hPa (129 mm Hg)
· <b>Density:</b>	Not determined.
· <b>Relative density</b>	0.9 (Water =1)
· <b>Vapor density</b>	2.4 (Air=1)
· <b>Evaporation rate</b>	8.0 (BuAc=1)
· <b>Solubility in / Miscibility with Water:</b>	Partly miscible.
· <b>Partition coefficient (n-octanol/water):</b>	Not determined.
· <b>Viscosity:</b>	
<b>Dynamic:</b>	Not determined.
<b>Kinematic:</b>	Not determined.
· <b>Solvent content:</b>	
<b>Organic solvents:</b>	70.1 %
<b>VOC content:</b>	70.10 %
<b>Solids content:</b>	0.0 %
· <b>Other information</b>	No further relevant information available.

## 10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** Reacts with amines.
- **Conditions to avoid**
  - Store at temperatures not exceeding 32°C.
  - Protect from sunlight.
  - Keep away from oxidising agents and acidic substances.
  - Do not mix with alkalis.
  - Keep away from heat.
  - Keep away from open flames. - No smoking.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
  - Explosive peroxides
  - Phenolic compounds
  - Carbon monoxide and carbon dioxide
- **Additional information:** Hazardous decomposition products may form during combustion.

## 11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· <b>LD/LC50 values that are relevant for classification:</b>			
<b>109-99-9 tetrahydrofuran</b>			
Oral	LD50	2,500 mg/kg (rat)	

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<b>78-93-3 ethyl methyl ketone</b>		
Oral	LD50	3,300 mg/kg (rat)
Dermal	LD50	5,000 mg/kg (rabbit)
<ul style="list-style-type: none"> <li>· <b>Primary chemical irritant effect:</b></li> <li>· <b>on the skin:</b> Irritant to skin and mucous membranes.</li> <li>· <b>on the eye:</b> Irritating effect.</li> <li>· <b>Sensitization:</b> Sensitization possible through skin contact.</li> <li>· <b>Additional toxicological information:</b></li> <li>· <b>Carcinogenic categories</b></li> </ul>		
· <b>IARC (International Agency for Research on Cancer)</b>		
109-99-9	tetrahydrofuran	2B
· <b>NTP (National Toxicology Program)</b>		
None of the ingredients is listed.		
· <b>OSHA-Ca (Occupational Safety &amp; Health Administration)</b>		
None of the ingredients is listed.		

## 12 Ecological information

· <b>Toxicity</b>
· <b>Aquatic toxicity:</b>
LC50 (48 h)   1-10 mg/l (oncorhynchus mykiss)
· <b>Persistence and degradability</b> No further relevant information available.
· <b>Behavior in environmental systems:</b>
· <b>Bioaccumulative potential</b> No further relevant information available.
· <b>Mobility in soil</b> No further relevant information available.
· <b>Ecotoxicological effects:</b>
· <b>Remark:</b> Toxic for fish
· <b>Additional ecological information:</b>
· <b>General notes:</b>
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Also poisonous for fish and plankton in water bodies.
Toxic for aquatic organisms
· <b>Results of PBT and vPvB assessment</b>
· <b>PBT:</b> Not applicable.
· <b>vPvB:</b> Not applicable.
· <b>Other adverse effects</b> No further relevant information available.

## 13 Disposal considerations

· <b>Waste treatment methods</b>
· <b>Recommendation:</b> Contact waste processors for recycling information.
· <b>Uncleaned packagings:</b>
· <b>Recommendation:</b> Disposal must be made according to official regulations.
· <b>Recommended cleansing agent:</b> Water, if necessary with cleansing agents.

## 14 Transport information

· <b>UN-Number</b>	
· <b>DOT, IMDG, IATA</b>	UN1133
· <b>UN proper shipping name</b>	
· <b>DOT</b>	Adhesives

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· IMDG	ADHESIVES, MARINE POLLUTANT
· IATA	ADHESIVES
· Transport hazard class(es)	
· DOT	
	
· Class	3 Flammable liquids
· Label	3
· IMDG	
 	
· Class	3 Flammable liquids
· Label	3
· IATA	
	
· Class	3 Flammable liquids
· Label	3
· Packing group	
· DOT, IMDG, IATA	II
· Environmental hazards:	Product contains environmentally hazardous substances: Polyglycidyl Ether of Phenol-Formaldehyde
· Marine pollutant:	Yes Symbol (fish and tree)
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	33
· EMS Number:	F-E,S-D
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· Limited quantities (LQ)	5L
· Transport category	2
· Tunnel restriction code	D/E
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml

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· UN "Model Regulation":	UN 1133 ADHESIVES, 3, II, ENVIRONMENTALLY HAZARDOUS
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### 15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**

No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

109-99-9 | tetrahydrofuran

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### 16 Other information

To the best of our knowledge, the information contained herein is accurate. However, it does not describe a guarantee of product properties and does not establish a contractual legal relationship.

· **Department issuing SDS:** Technical Services

· **Contact:** Pablo Mendoza

· **Last revision / supersedes version:** 06/01/2024 / 3.0

· **Supersedes date:** 06/01/2022

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flammable Liquids 2: Flammable liquids – Category 2

Skin Irritation 2: Skin corrosion/irritation – Category 2

Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A

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Sensitization - Skin 1: Skin sensitisation – Category 1

Carcinogenicity 2: Carcinogenicity – Category 2

Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

· **\* Data compared to the previous version altered.**