

Safety Data Sheet
acc. to OSHA HCS

Printing date 07/02/2024

Version 4.0

Last revision 06/01/2024

*** 1 Identification**

- **Product name:** M-Bond 610 Curing Agent
- **Part number:** 71-20000
- **Application of the substance / the mixture** Hardening agent/ Curing agent
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Allied High Tech Products Inc.
16207 Carmenita Road
USA-Cerritos, CA, 90703
USA
info@alliedhightech.com
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (310) 635-2466
Chemtrec: +1 (202) 483-7616

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Liquids 2

H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Sensitization - Respiratory 1

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Carcinogenicity 2

H351 Suspected of causing cancer.



GHS05 Corrosion

Eye Damage 1

H318 Causes serious eye damage.



GHS07

Sensitization - Skin 1

H317 May cause an allergic skin reaction.

Specific Target Organ Toxicity - Single Exposure 3 H335 May cause respiratory irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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Hazard pictograms

GHS02 GHS05 GHS07 GHS08

Signal word Danger**Hazard-determining components of labeling:**

tetrahydrofuran

benzene-1,2:4,5-tetracarboxylic dianhydride

Hazard statements

Highly flammable liquid and vapor.

Causes serious eye damage.

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

May cause an allergic skin reaction.

Suspected of causing cancer.

May cause respiratory irritation.

Precautionary statements

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing dust/fume/gas/mist/vapors/spray

Use only outdoors or in a well-ventilated area.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

[In case of inadequate ventilation] wear respiratory protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a poison center/doctor.

IF exposed or concerned: Get medical advice/attention.

Specific treatment (see on this label).

If skin irritation or rash occurs: Get medical advice/attention.

If experiencing respiratory symptoms: Call a poison center/doctor.

Wash contaminated clothing before reuse.

In case of fire: Use CO₂, powder or water spray to extinguish.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

3 Composition/information on ingredients

Chemical characterization: Mixtures**Description:** Mixture of the substances listed below with nonhazardous additions.**Hazardous components and components with occupational exposure limits:**

109-99-9	tetrahydrofuran	80-90%
	Flammable Liquids 2, H225; Carcinogenicity 2, H351; Eye Irritation 2A, H319; Specific Target Organ Toxicity - Single Exposure 3, H335	
89-32-7	benzene-1,2:4,5-tetracarboxylic dianhydride	5-10%
	Sensitization - Respiratory 1, H334; Eye Damage 1, H318; Sensitization - Skin 1, H317	

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· Non-hazardous components:		
89-05-4	benzene-1,2,4,5-tetracarboxylic acid	1-5%

· **Additional information:** The specific chemical identity and/or exact percentage of the composition has been withheld as a trade secret.

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed**
Breathing difficulty
Headache
Dizziness
Coughing
Allergic reactions
Nausea
Dermatitis
Eye irritation
- **Indication of any immediate medical attention and special treatment needed** No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Wear fully protective suit.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources
- **Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Do not allow to enter sewers/ surface or ground water.
Prevent seepage into sewage system, workpits and cellars.
Dilute with plenty of water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

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7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Protect from heat and direct sunlight.
Ensure proper ventilation/exhaustion at workplaces.
Open and handle receptacle with care.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Protect from sunlight.
Store at temperatures not exceeding 27°C.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
Store receptacle in a well ventilated area.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No additional data. See 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.
At this time, the remaining constituent has no known exposure limits.

109-99-9 tetrahydrofuran	
PEL	Long-term value: 590 mg/m ³ , 200 ppm
REL	Short-term value: 735 mg/m ³ , 250 ppm Long-term value: 590 mg/m ³ , 200 ppm
TLV	Short-term value: 100 ppm Long-term value: 50 ppm Skin, A3, BEI

- **Ingredients with biological limit values:**

109-99-9 tetrahydrofuran	
BEI	2 mg/L Medium: urine Time: end of shift Parameter: Tetrahydrofuran

- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes.
Avoid contact with the eyes and skin.
- **Breathing equipment:** Use suitable respiratory protective device when high concentrations are present.

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Protection of hands:

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Eye protection:

Tightly sealed goggles

9 Physical and chemical properties

Information on basic physical and chemical properties**General Information****Appearance:**

Form:	Liquid
Color:	Amber colored
Odor:	Ether-like
Odor threshold:	Not determined.

pH-value: Not determined.

Change in condition

Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	65.5 °C (149.9 °F)

Flash point: -14 °C (6.8 °F)

Flammability (solid, gaseous): Highly flammable.

Auto igniting: 230 °C (446 °F)

Decomposition temperature: Not determined.

Ignition temperature: Product is not selfigniting.

Danger of explosion: Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

Explosion limits:

Lower:	1.5 Vol %
Upper:	12 Vol %

Vapor pressure at 15 °C (59 °F): 193.3 hPa (145 mm Hg)

Density at 20 °C (68 °F): 0.959 g/cm³ (8.003 lbs/gal)

Relative density 0.9 (H₂O=1)

Vapor density 2.5 (Air=1)

Evaporation rate >1 (BuAc=1)

Solubility in / Miscibility with

Water: Fully miscible.

Partition coefficient (n-octanol/water): Not determined.

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· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	88.2 %
VOC content:	88.21 %
Solids content:	11.8 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** Possible formation of peroxide.
- **Conditions to avoid**
Keep away from oxidising agents and acidic substances.
Keep away from heat.
Keep away from open flames. - No smoking.
- **Incompatible materials:** Mild steel
- **Hazardous decomposition products:**
Explosive peroxides
Carbon monoxide and carbon dioxide
- **Additional information:** Hazardous decomposition products may form during combustion.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· LD/LC50 values that are relevant for classification:
109-99-9 tetrahydrofuran
Oral LD50 2,500 mg/kg (rat)
89-32-7 benzene-1,2:4,5-tetracarboxylic dianhydride
Oral LD50 2,250 mg/kg (rat)

- **Primary chemical irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** Strong irritant with the danger of severe eye injury.
- **Sensitization:**
Sensitization possible through inhalation.
Sensitization possible through skin contact.
- **Additional toxicological information:**
- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)		
109-99-9	tetrahydrofuran	2B
· NTP (National Toxicology Program)		
None of the ingredients is listed.		
· OSHA-Ca (Occupational Safety & Health Administration)		
None of the ingredients is listed.		

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12 Ecological information

- **Toxicity**

- **Aquatic toxicity:**

LC50 (48 h)	>100 mg/l (oncorhynchus mykiss)
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- **Persistence and degradability** No further relevant information available.

- **Behavior in environmental systems:**

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- **Additional ecological information:**

- **General notes:**

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**

- **Recommendation:** Contact waste processors for recycling information.

- **Uncleaned packagings:**

- **Recommendation:** Disposal must be made according to official regulations.

- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

- **UN-Number**

- **DOT, IMDG, IATA**

UN2056

- **UN proper shipping name**

- **DOT**

Tetrahydrofuran mixture

- **IMDG, IATA**

TETRAHYDROFURAN mixture

- **Transport hazard class(es)**

- **DOT**



- **Class**

3 Flammable liquids

- **Label**

3

- **IMDG, IATA**



- **Class**

3 Flammable liquids

- **Label**

3

- **Packing group**

- **DOT, IMDG, IATA**

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· Environmental hazards:	
· Marine pollutant:	No
· Special precautions for user	Warning: Flammable liquids
· Hazard identification number (Kemler code):	33
· EMS Number:	F-E,S-D
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· Limited quantities (LQ)	1L
· Transport category	2
· Tunnel restriction code	D/E
· IMDG	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 2056 TETRAHYDROFURAN MIXTURE, 3, II

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

No further relevant information available.

· Sara

· Section 355 (extremely hazardous substances):

None of the ingredients is listed.

· Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

· TSCA (Toxic Substances Control Act):

All components have the value ACTIVE.

· Hazardous Air Pollutants

None of the ingredients is listed.

· Proposition 65

· Chemicals known to cause cancer:

109-99-9 | tetrahydrofuran

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

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16 Other information

To the best of our knowledge, the information contained herein is accurate. However, it does not describe a guarantee of product properties and does not establish a contractual legal relationship.

· **Department issuing SDS:** Technical Services

· **Contact:** Pablo Mendoza

· **Last revision / supersedes version:** 06/01/2024 / 3.0

· **Supersedes date:** 06/01/2022

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

BEI: Biological Exposure Limit

Flammable Liquids 2: Flammable liquids – Category 2

Eye Damage 1: Serious eye damage/eye irritation – Category 1

Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A

Sensitization - Respiratory 1: Respiratory sensitisation – Category 1

Sensitization - Skin 1: Skin sensitisation – Category 1

Carcinogenicity 2: Carcinogenicity – Category 2

Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3

· *** Data compared to the previous version altered.**